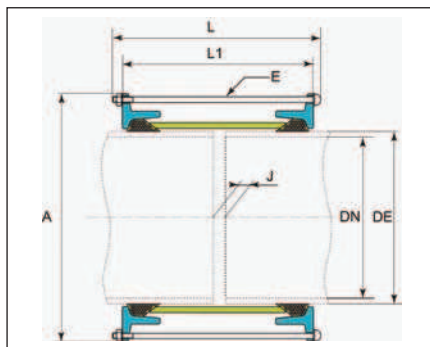


COUPLINGS AND ADAPTORS

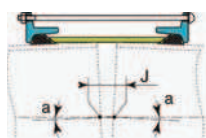
Dedicated coupling for ductile iron pipes
LINK GS
DN 350 to DN 1000 – PFA 16 bar



Dimensions in mm / weight in kg

ND	DE	A	L	L1	E	Weight	J*		Angular deviation "a" en degrees
							mini	maxi	
350	378	469	243	184	8 x M12	21,2	25	50	± 1,5°
400	429	520	243	184	8 x M12	23,7	25	50	± 1,5°
450	480	571,5	243	184	10 x M12	26,2	25	50	± 1,5°
500	532	624	243	184	10 x M12	29,2	25	50	± 1,25°
600	635	726,5	243	184	10 x M12	34,2	25	50	± 1,25°
700	738	830	243	184	12 x M12	39,6	25	50	± 1°
800	842	931,5	243	184	12 x M12	45	25	50	± 0,75°
900	945	1054	276	222	14 x M16	88,3	38	76	± 0,75°
1000	1048	1156	276	222	14 x M16	96,8	38	76	± 0,75°

* J is given as follows :



Construction :

- Body and glands : steel with inside and outside Rilsan coating of minimum thickness 250µm.
- Tie bars and nuts : zinc coated steel
- Gaskets : EPDM.

Installation :

- Tightening torque on bolts : M12 = 55 to 65 N.m, M16 = 95 to 110 N.m